



BILL OF MATERIAL			
ITEM	PART NO.	REQ'D	DESCRIPTION
1	172437	1	BASE PLATE SS-FOR 950 CASTING
2	173080	6	WSR-FLT 17/64 x 7/8 x 0.07 SS
3	281211	3	SNUBBING WSR
4	281242	1	DEFLECTOR ARM
5	670093	2	SPRING, COMPRESSION
6	710592	1	SCR-MC 1/4-20 X 3.00 SS TH
7	711504	5	WSR-FLAT 1/4 ID SS
8	711525	2	WSR WAVE .65 x .86 x .01
9	712591	6	NUT, ACORN 1/4-20 SS
10	712592	1	SCR-MC BHCS, 1/4-20 X 2.25, SS
11	712593	2	BLT-CARR 1/4-20 X .875 SS
12	712594	2	BLT-CARR 1/4-20 X 1.75 SS
13	717029	2	NUT-HEX M8X1.25 SS
14	11039328	2	BLT-HH M10X25 SS DIN 933
15	90199019	3	BUSHING 10X16X10.8
16	90523044	1	CASTING, 950MM SQUEEGEE
17	90548397	2	ROLLER - 100MM PLASTIC BLACK

REV	ECN	DATE	CHANGE	BY	CHK BY

CONFIDENTIAL			
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TITLE		SCALE	
38" SQUEEGEE BASE ASM-ER2832		NTS	
MATERIAL		SEE BOM	FINISH
		(0)	N/A
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		REMOVE BURRS AND BREAK SHARP EDGES .005/.020	
.000 ± .005		DRAWN BY JCP	
.00 ± .010		DATE 1/4/11	
ANGLES ± 30'		CHECKED BY	
		DATE 00/00/01	
		P.N. 172539-ER	
14N845 U.S. ROUTE 20 PINGREE GROVE, IL 60108		SHEET 1 OF 1	
		REV *	